




IIC International Training Centre for Conservation
 13-18 Nov 2016 The Palace Museum, Beijing
 Non-Destructive Analysis in the Conservation of Cultural Heritage



X-ray Computed Tomography

16 November 2016

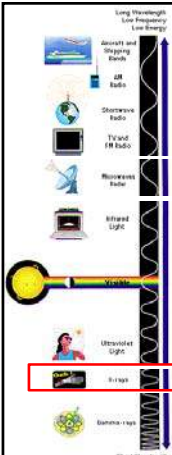
Lynn Lee and David Carson
 Getty Conservation Institute

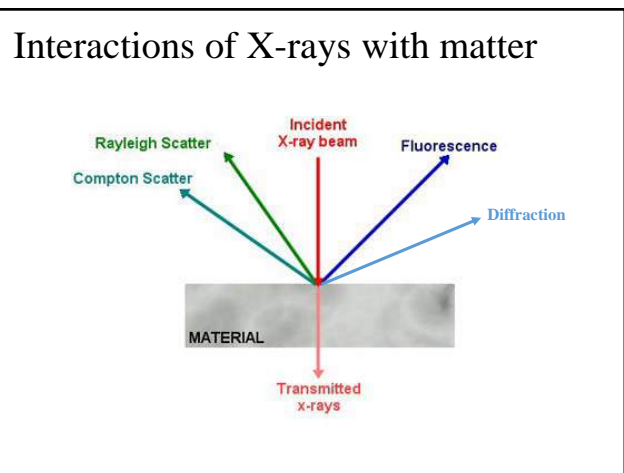
Overview

- Background on X-rays
- X-radiography: 2-D and 3-D objects
- Different types of Computed Tomography
- Medical CT example: JPGM Mummy
- Industrial CT example: GCI home-built scanner
- Tips and tricks
- Test objects and case studies


What are X-rays?




$\lambda=248000 - 0.124\text{keV}$ $\lambda=10^{-5} - 100\text{\AA}$



X-radiography: 2-D objects




X-radiography: 2-D objects




An Old Man In Military Costume
78.FR.246
J. Paul Getty Museum

X-radiography: 3-D objects



Christ Child
96.SD.18
J. Paul Getty Museum

X-radiography: 3-D objects

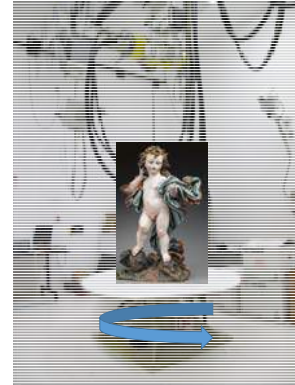


Christ Child
96.SD.18
J. Paul Getty Museum

X-radiography: 3-D objects



X-radiography: 3-D objects



X-radiography: 3-D objects



- Quick way to see object at different angles
- Composite of X-radiographies stitched together to create video
- Difficult to see the different areas of object – cannot slice to specific level of interest

What is CT?

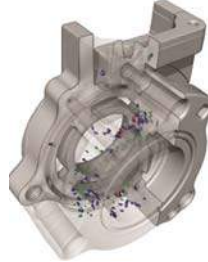
Combines a series of X-ray images taken from different angles and uses computer processing to create cross-sectional images

Medical

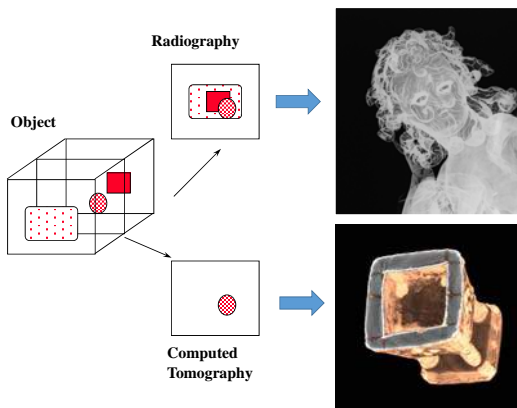
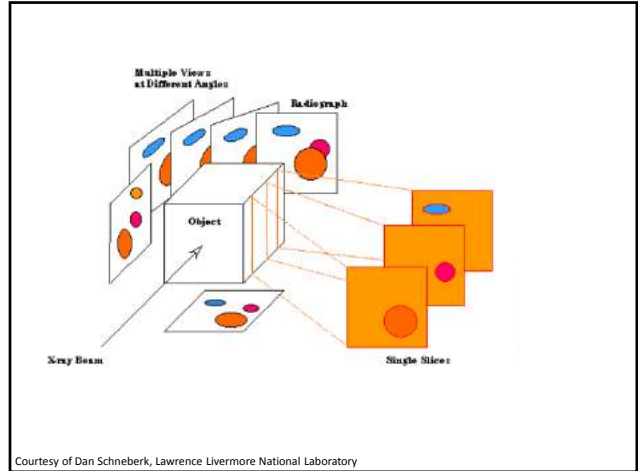


<http://www.radiologyinfo.org>

Industrial



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What is CT?

Medical

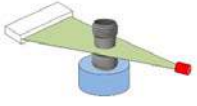


- Detector and source rotate around object
- Optimized for the human body
 - Objects with similar materials and dimensions work best
- Lower X-ray power: max 160 kVp

What is CT?

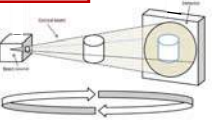
Industrial

Line-beam system



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Cone-beam system

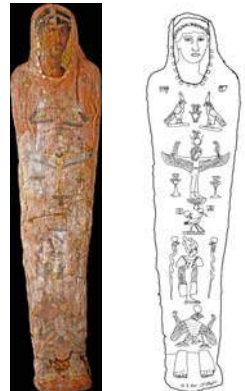


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- Line scanners: first generation of industrial CT scanners
 - X-ray beam is collimated to create a line and then translated across the object
- Cone-beam scanners
 - Object rotates
 - Cone of X-rays produce 2D images which are then processed to create a 3D volume rendering of the external and internal geometries of the object
- Higher X-ray power
 - Penetrate metals

Mummies!!

1st c. AD
Roman Egyptian red shroud mummy

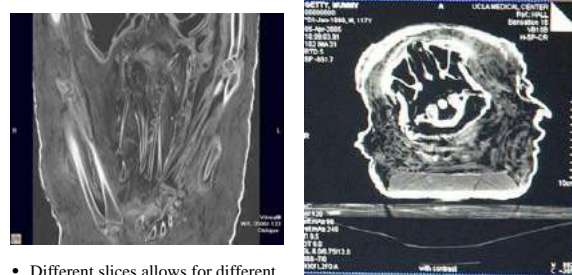


91.AP.6
J. Paul Getty Museum

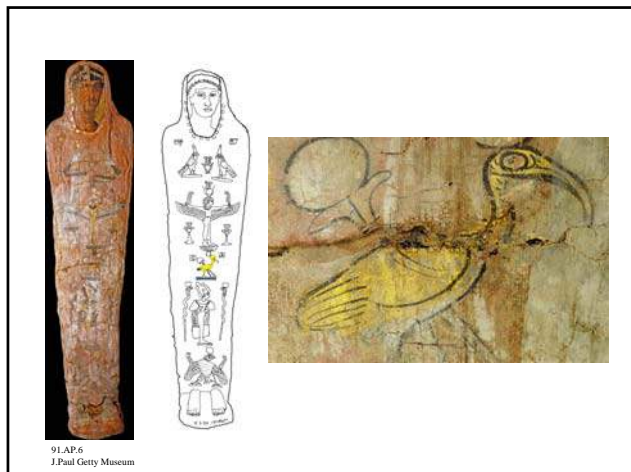
CT at UCLA Medical Center



CT at UCLA Medical Center



- Different slices allows for different views of object
 - Longitudinal slice
 - Transverse slice
 - Oblique slice
- Higher resolution compared to X-radiography



CT at UCLA Medical Center

- Different slices allows for different views of object
 - Longitudinal slice
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GCI home-built CT scanner

Motivation

- High resolution (< 100 microns)
- Compatible for large range of objects
- Have enough power to penetrate bronze
- Inexpensive

Requirements:

- Detector system
- X-ray source
- Rotation system

First iteration in 2004

Franco Casali group
University of Bologna,
Dept. of Physics

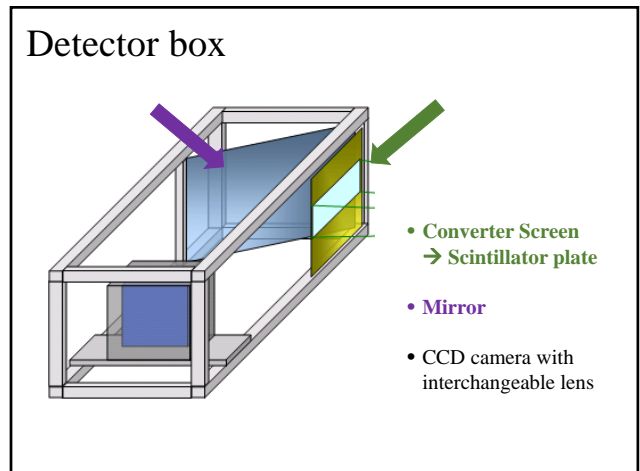
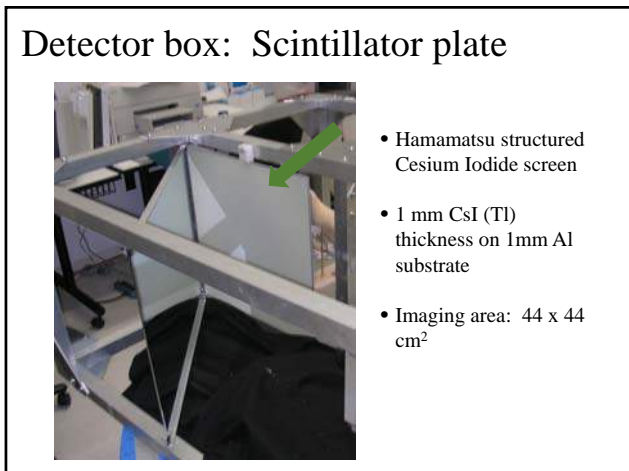
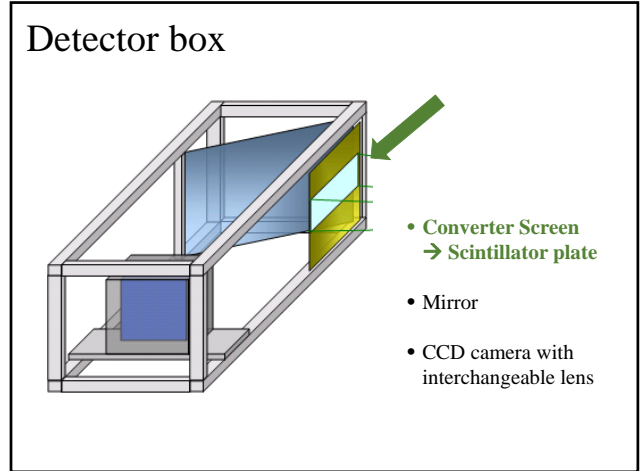
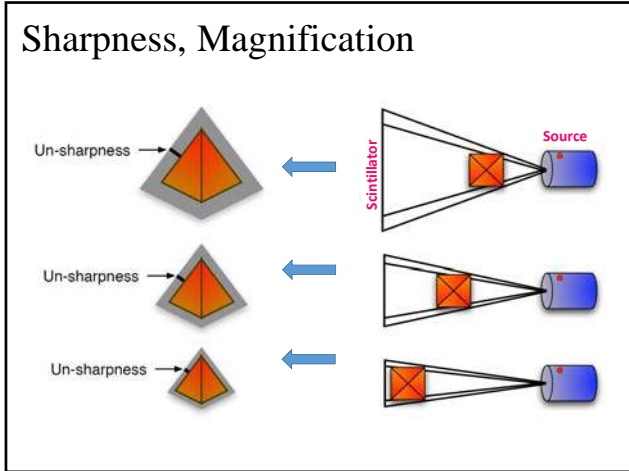
Cone-beam based CT scanner

Pros

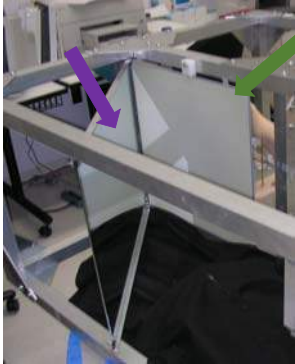
- Reduced scanning time
- Utilize non-specialized digital devices for detector system
 - CCD
 - CMOS
 - Flat panels

Cons

- Sensitive to diffuse radiation → lower resolution

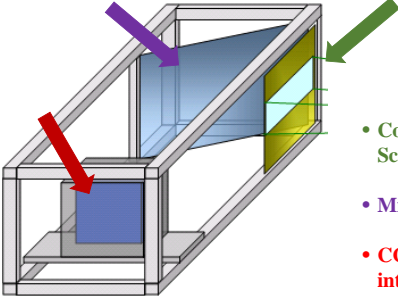


Detector box



- First Surface Al mirror
- Avoid direct X-ray beam to the CCD camera

Detector box



- Converter Screen → Scintillator plate
- Mirror
- CCD camera with interchangeable lens

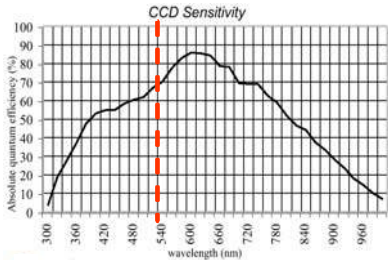
Detector box: Camera

Kodak Apogee U32 (Astronomy Grade)

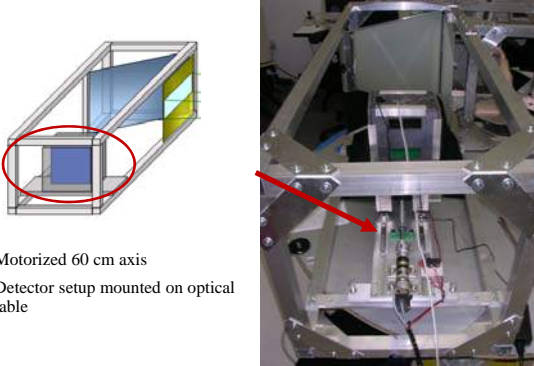
- 2184 x 1472 array
- 6.8 x 6.8 micron pixels
- 2 A/D Converters:
 - 12-bit speed 10 MHz
 - 16 bit speed 1 MHz
- Internal memory: 32MB
- PC interface: USB 2.0

Lens

- Large field of view (Nikon 28mm / f 1.4)
- Small field of view (Nikon 50mm / f 1.2)
- Very small field of view (Nikon 128mm / macro)

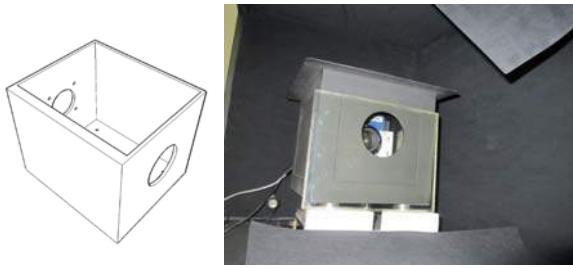


Camera: Focusing



- Motorized 60 cm axis
- Detector setup mounted on optical table

Camera: Lead box housing

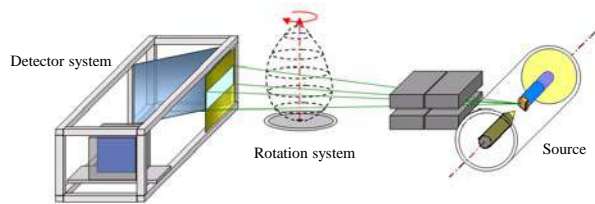


X-ray source

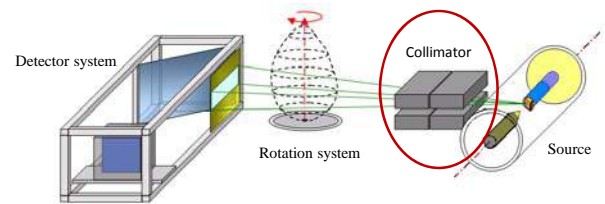


450 kVp X-ray tube

CT scanner schematic

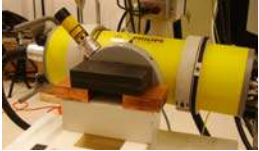


CT scanner schematic

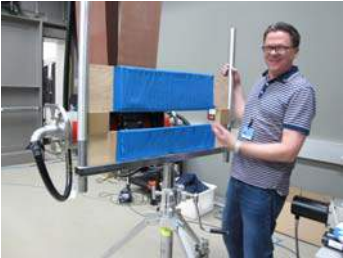


Collimator

Purpose:
Reduction of unwanted scatter radiation



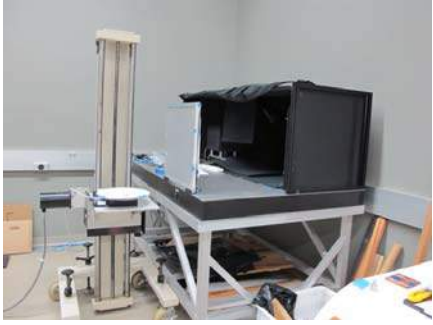
Lead bricks




Lead sheets: adjustable slit width

Rotation stage

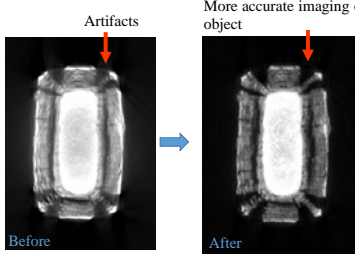
- Motorized stage
 - Stepper motor with high precision
- Sturdy frame
 - Stable for larger, heavy objects
 - Move object in vertical direction
- Scintillator proximity to object important factor in resolution
- Collimator slit images on portion of scintillator plate



Artifacts due to X-ray attenuation and interaction with material



Geological sample: Limestone with sodium sulfate



Artifacts

More accurate imaging of object

Before

After

Correction with beam filtering and software post-processing

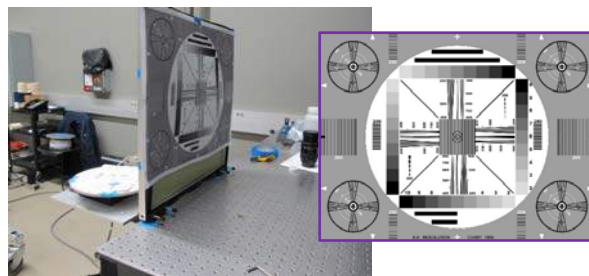
Tips and tricks

- Alignment of X-ray beam to object and table
- Focusing (camera)
- Alignment with object to camera

Tips and tricks: Beam alignment with object and table

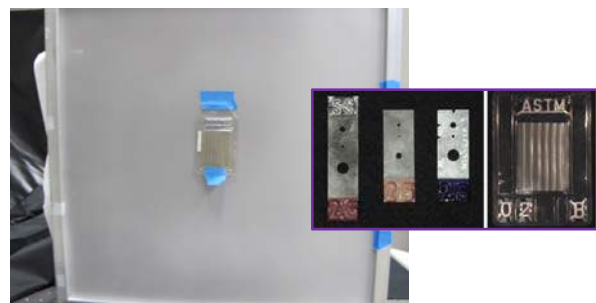


Tips and tricks: Camera focusing



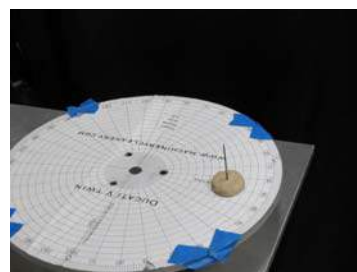
Rough camera focusing

Tips and tricks: Camera focusing



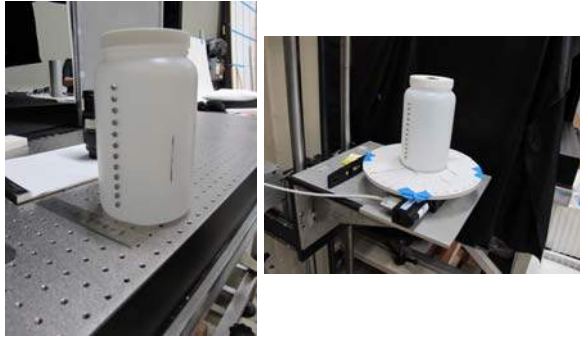
Resolution target used to refine image quality with X-ray beams (image quality indicators, IQIs)

Tips and tricks: Aligning object

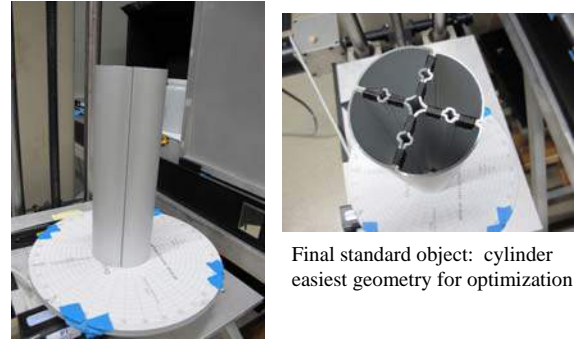


Aligning stage to camera

Tips and tricks: Aligning object

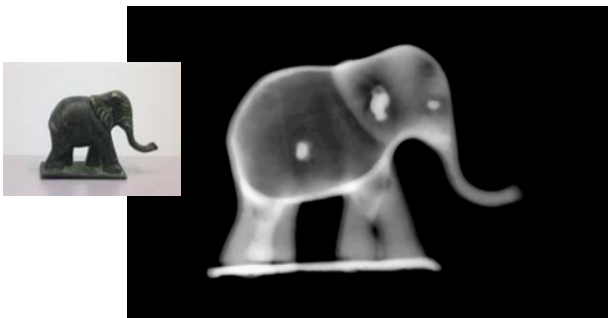


Tips and tricks: Aligning object

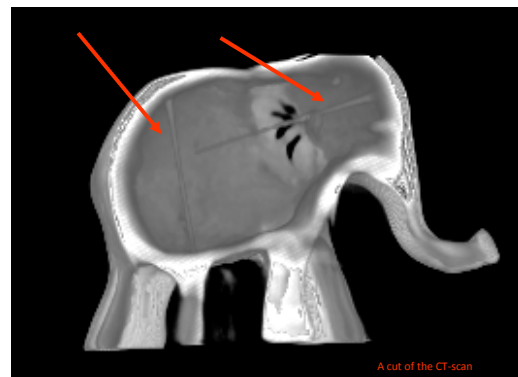


Final standard object: cylinder
easiest geometry for optimization

Test Object #1: Elephant



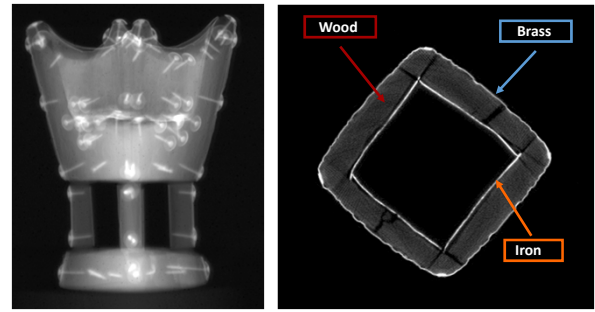
Test Object #1: Elephant



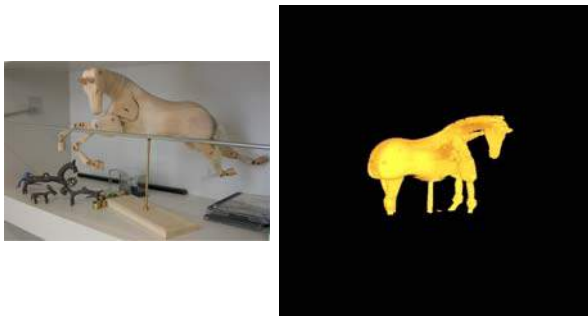
Test Object #2: Iranian incense burner



Test Object #2: Iranian incense burner



Test Object #3: Jumping horse (wood; metal armature and pins)



Case Study: JPGM Eros

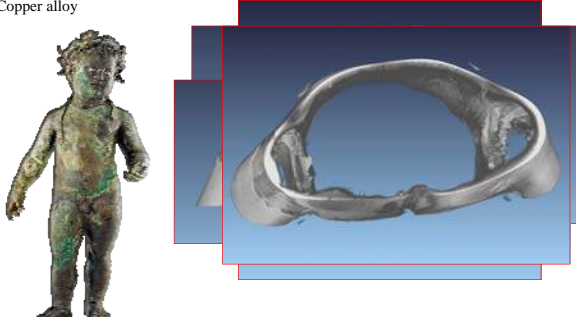
- 1st c. AD Roman
- 67 inches tall
- Copper alloy



96.AB.53
J. Paul Getty Museum

Case Study: JPGM Eros


- 1st c. AD Roman
- 67 inches tall
- Copper alloy



96.AB.53
J.Paul Getty Museum


Bettuzzi, M., Casali, F., et al. (2015). "Computed tomography of a medium size Roman bronze statue of Cupid", *Applied Physics A* 118 (4): 1161-1169

Case Study: JPGM Eros



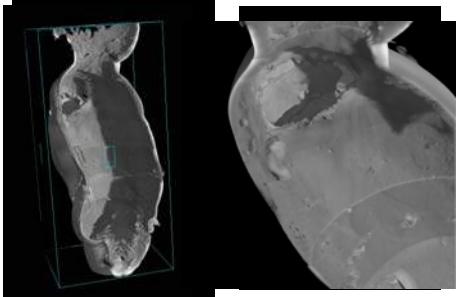
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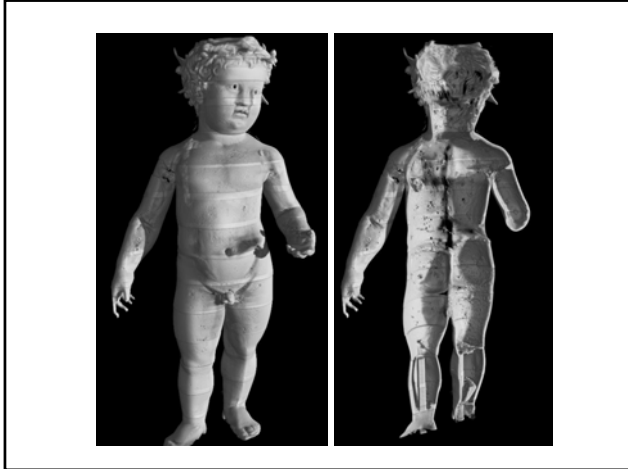
Case Study: JPGM Eros



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Case Study: JPGM Eros





Case Study: Roman Silver Treasures
(Bibliothèque nationale de France)

56.2

56.7

Case Study: Mercury statuette

56.2

Case Study: Mercury statuette

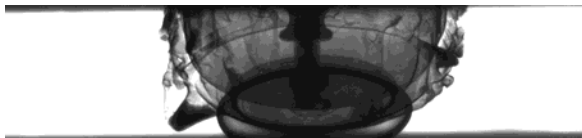
Case Study: Repoussé Skyphos



Case Study: Repoussé Skyphos



Case Study: Repoussé Skyphos



Conclusions

Why do you want to do it?
What is it good for?
What is it not good for?

Partnership with medical, industry or academia with computer science capabilities and resources